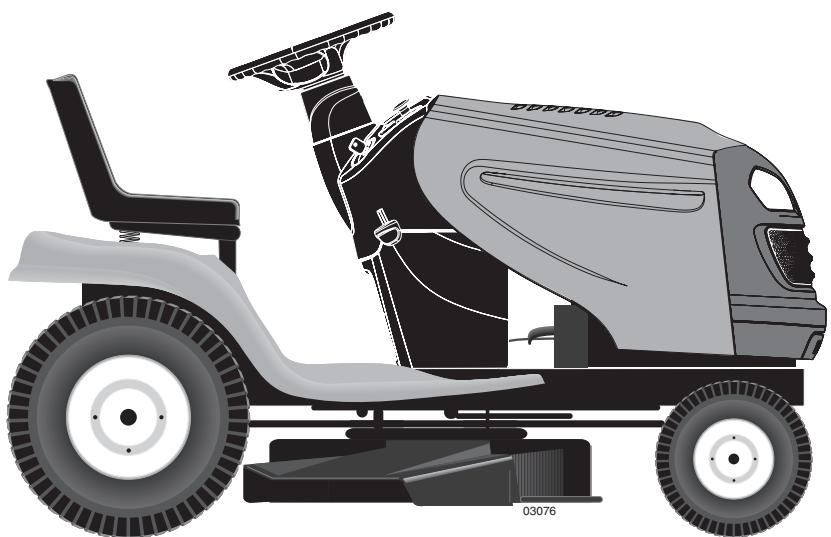


IMPORTANT MANUAL

Do Not Throw Away

Poulan PRO



REPAIR PARTS MANUAL

MODEL:

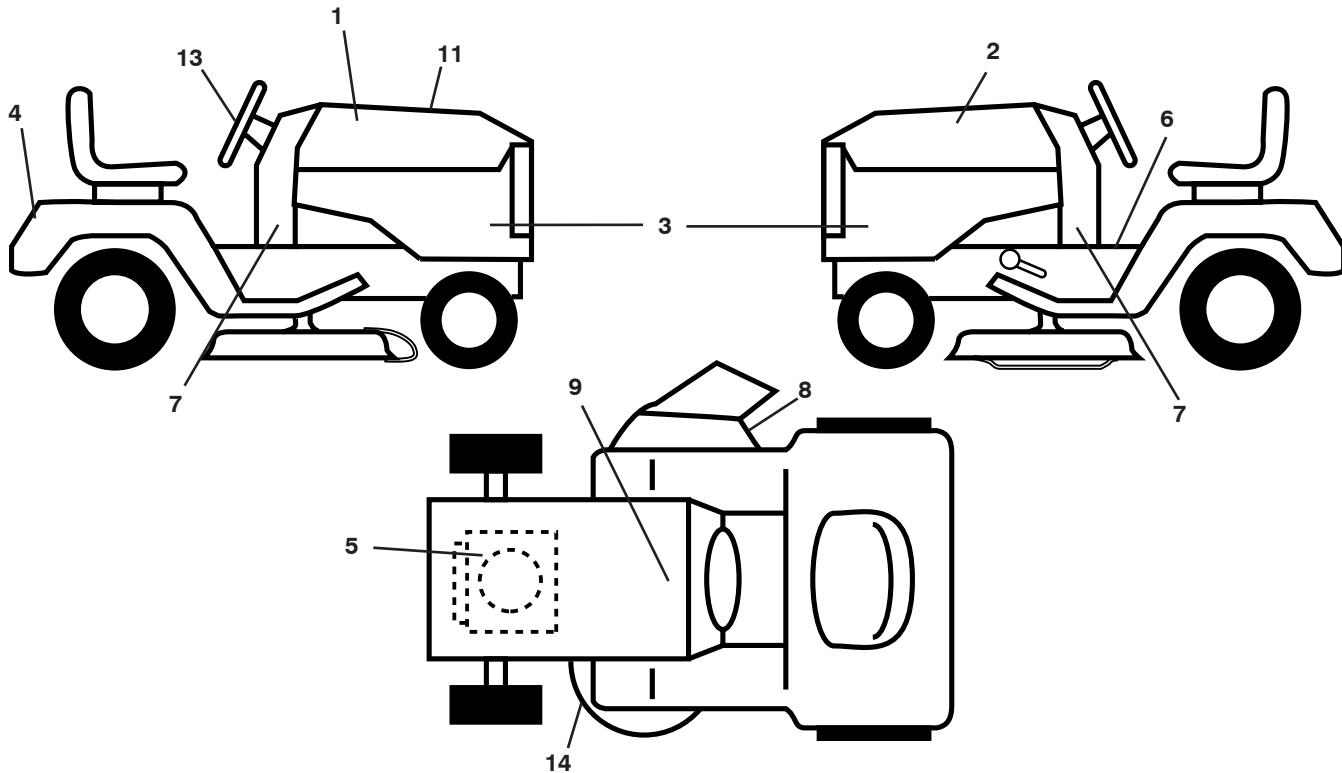
XT20H46YT
LAWN TRACTOR

ALWAYS WEAR EYE PROTECTION DURING OPERATION

Visit our website: www.poulan-pro.com

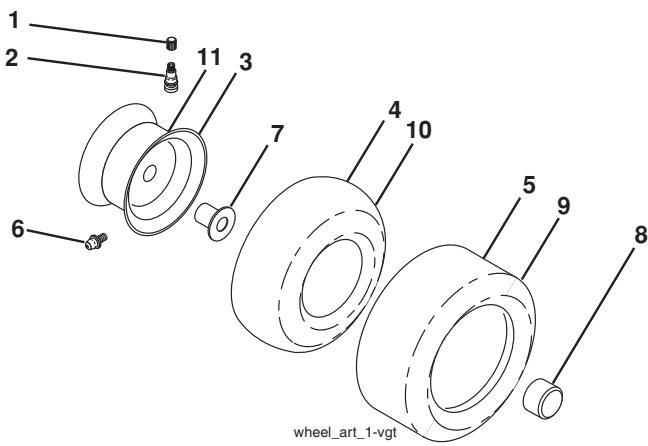
TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	197538	Decal, Hood RH	11	409479	Decal, Replacement
2	197540	Decal, Hood LH	13	196673	Decal, Steering Wheel
3	412414	Decal, Side Panel	14	160396	Decal, Mower Schematic
4	196674	Decal, Fender	--	166960	Decal, Bypass
5	408835	Decal, Eng H.P.	--	400981X428	Pad, Footrest Control
6	402104	Decal, Fender Operator's	--	193226X428	Pad, Footrest, LH
7	412415	Decal, Lower Dash	--	412412	Manual, Operator's (Eng/French)
8	170563	Decal, Warning	--	412413	Manual, Parts (Eng/French)
9	145005	Decal, Battery Dnge/Poi			

WHEELS AND TIRES



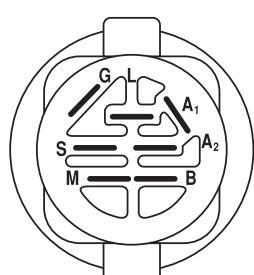
KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106732X624	Rim Assembly, Front
4	59904	Tube, Front
5	106222X	Tire, Front
6	278H	Fitting, Grease
7	9040H	Bearing, Flange
8	104757X428	Cap, Axle (Front Wheel Only)
9	138468	Tire, Rear
10	7152J	Tube, Rear
11	106108X624	Rim Assembly, Rear
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47

SCHEMATIC

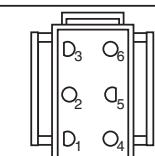
03101-194276-400449_Manual-Tex



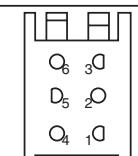
IGNITION SWITCH

POSITION	CIRCUIT "MAKE"
OFF	M+G+A1
RUN/OVERRIDE	B+A1
RUN	B+A1 L+A2
START	B + S + A1

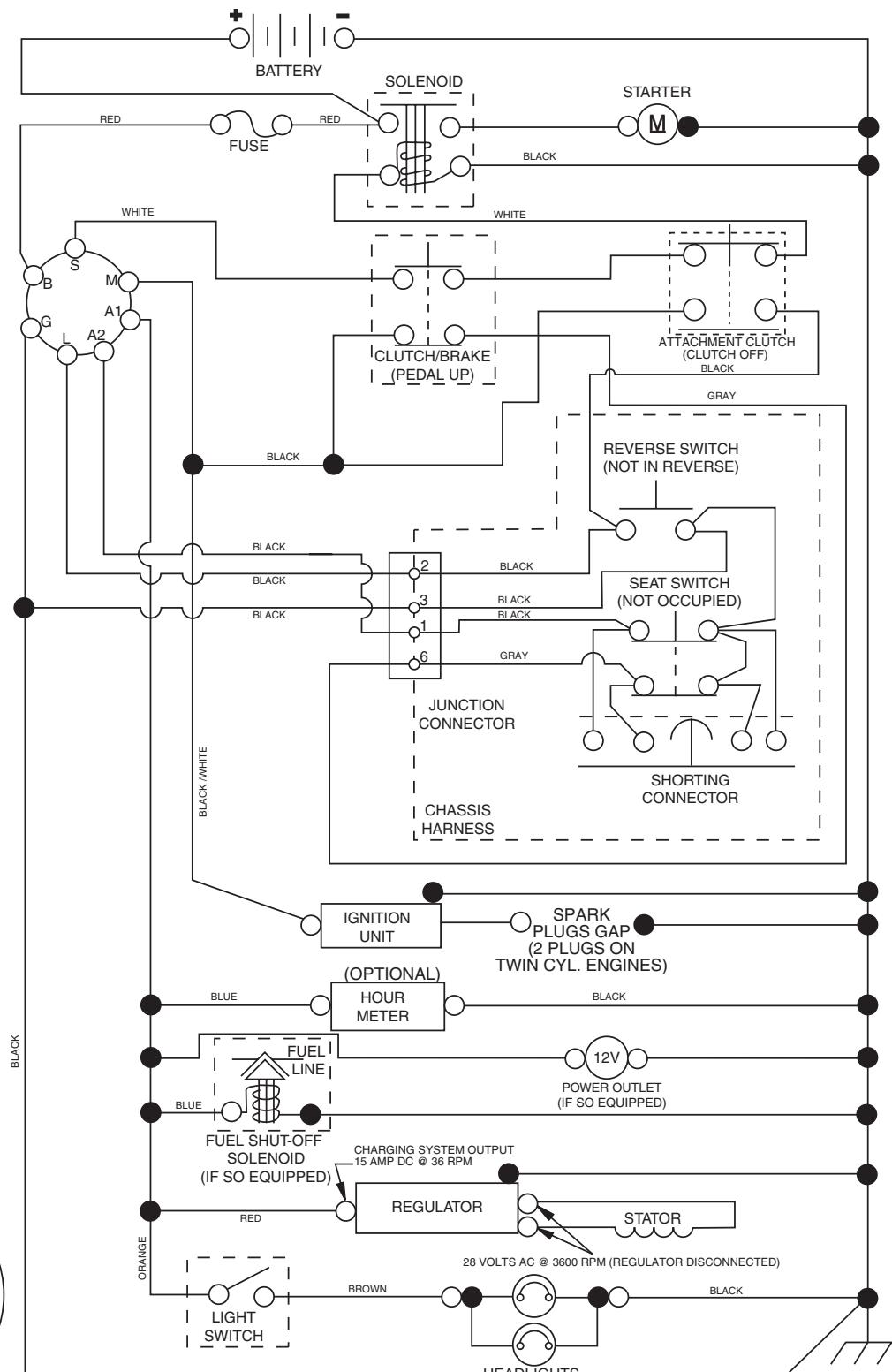
03101



CHASSIS HARNESS
CONNECTOR
(MATING SIDE)



DASH HARNESS
CONNECTOR
(MATING SIDE)



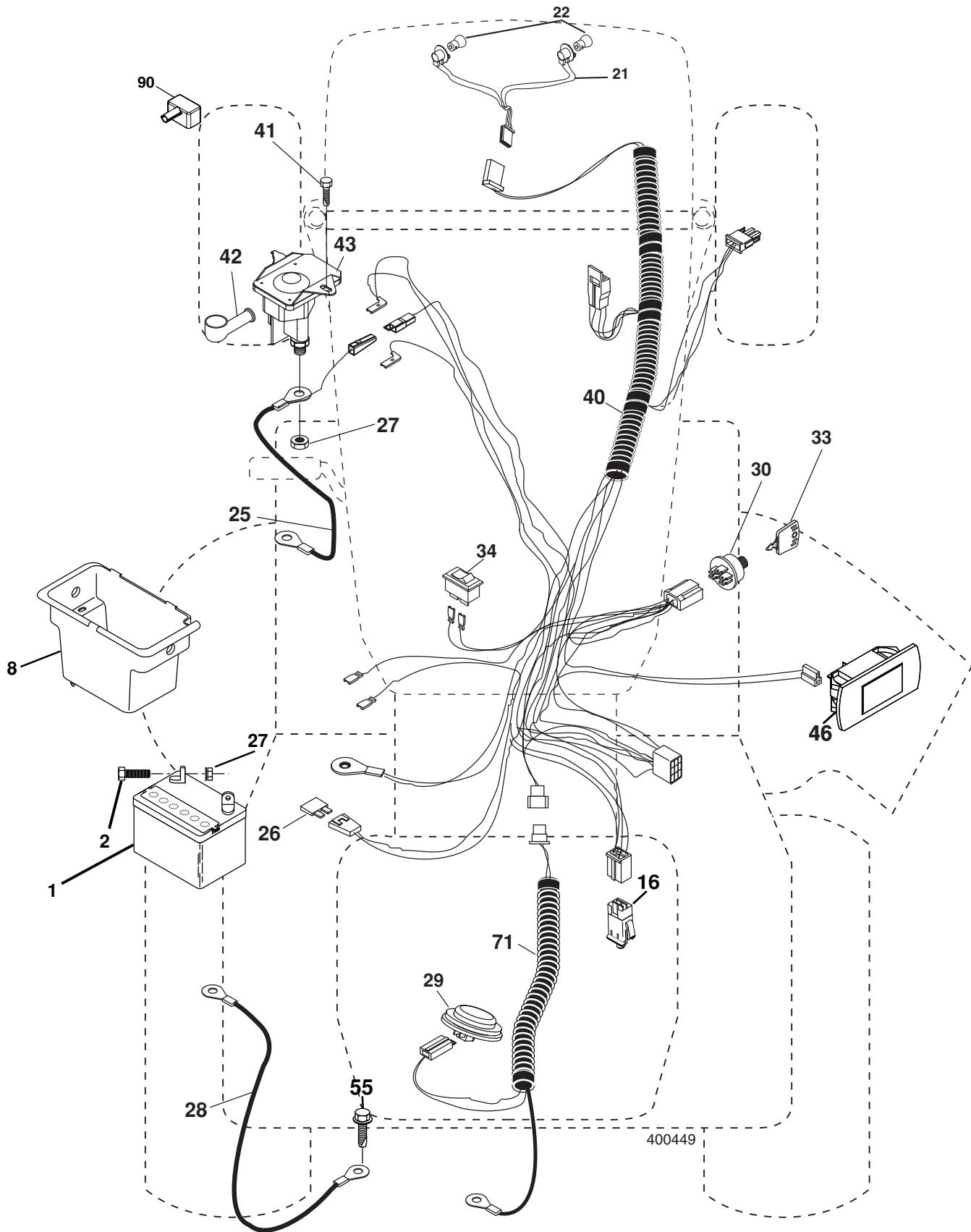
WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
ELECTRICAL

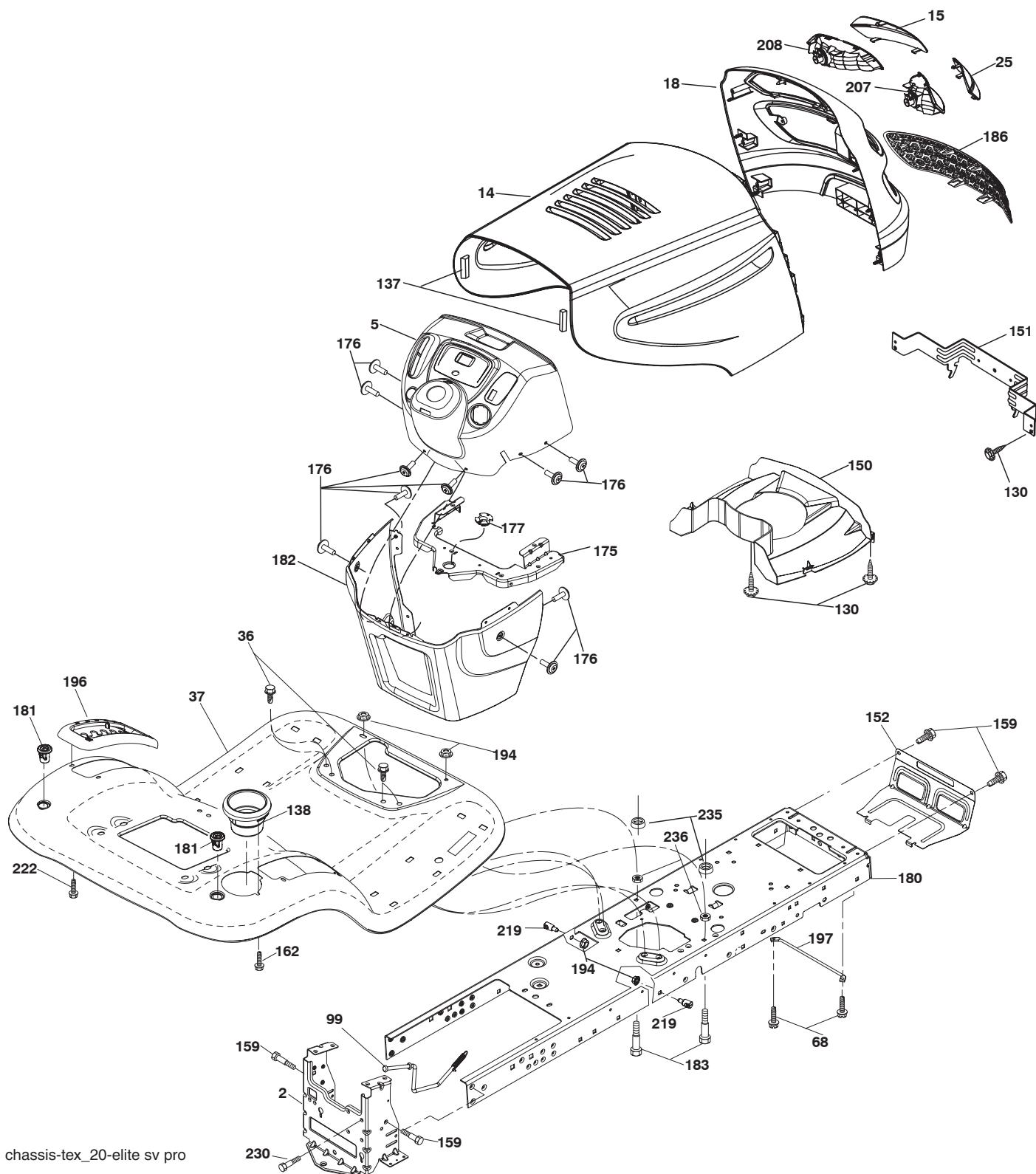


TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	193228	Box Battery
16	176138	Switch Interlock Push-In
21	183759	Harness Socket Light W/4152J
22	4152J	Bulb Light
25	401662	Cable Starter
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	198885	Cable, Ground
29	401545	Switch, Seat
30	193350	Switch, Ignition
33	140401	Key, Ignition
34	110712X	Switch Light / Reset
40	400449	Harness Ignition
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	192507	Solenoid
46	401763	Gauge SRVCMNDR HRMTR
55	17060512	Screw Thdrol 5/16-18 x 3/4 TYTT
71	401098	Harness Ignition Dash
90	400725	Cover Terminal Battery

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
CHASSIS

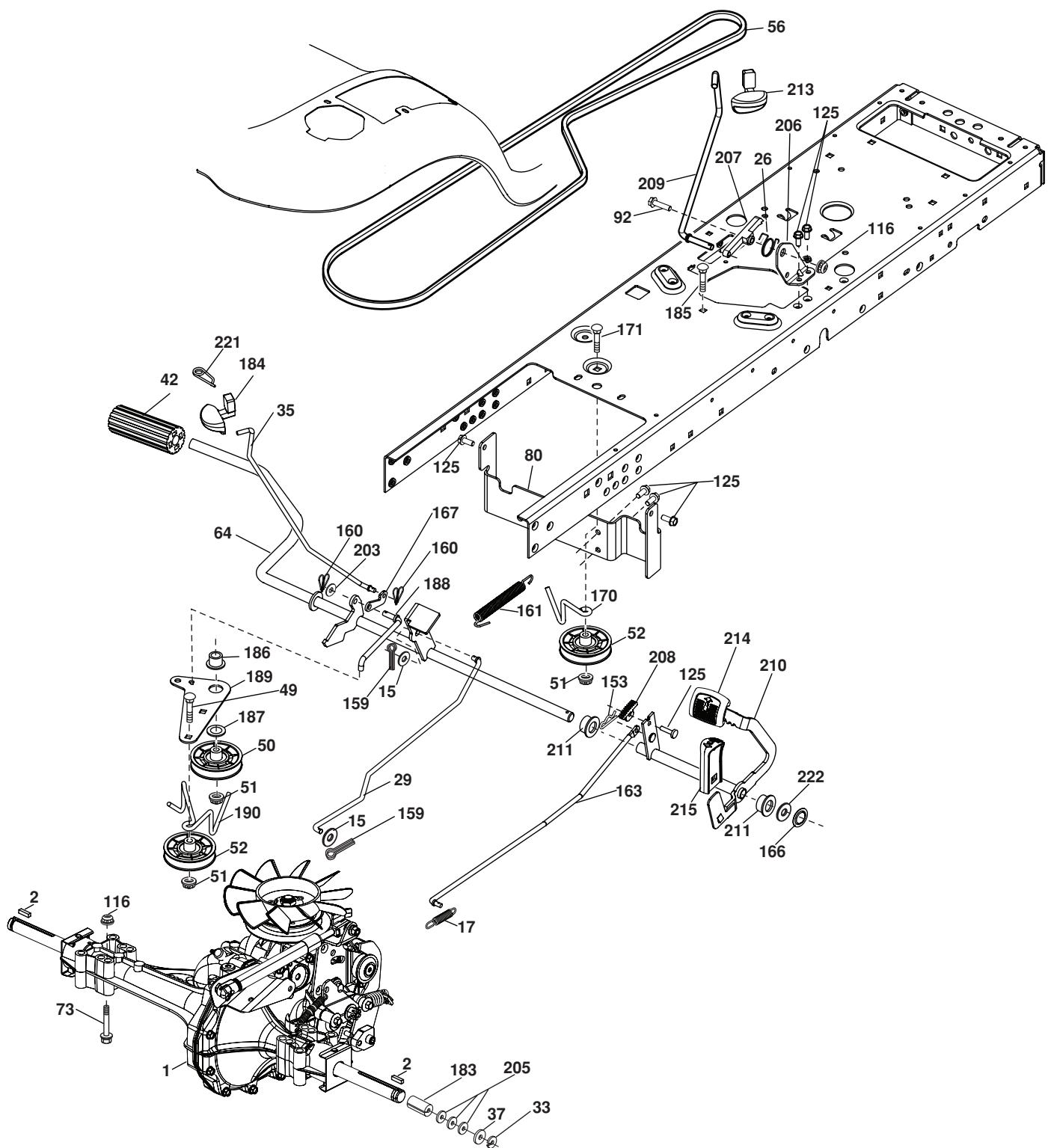


**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
CHASSIS**

KEY NO.	PART NO.	DESCRIPTION
2	194263	Drawbar
5	199647X428	Dash
14	183393X428	Hood
15	183834X599	Lens Grille LH
18	197482	Grille Asm.
25	183835X599	Lens Grille RH
36	17060512	Screw 5/16-18 x 3/4
37	402969X505	Fender
68	17490508	Screw THDROL 5/16-18 x 1/2
99	405092	Rod Bypass Asm
130	191611	Screw 10 x 3/4 Single Lead-Hex
137	184921	Bumper Hood
138	193224X428	Cupholder
150	189350	Duct Heat Hood
151	407807	Bracket Pivot
152	194329	Shield Browning/Debris
159	17000612	Screw Hexwsh Thdrol 3/8-16 x 3/4
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2 unc
175	193243	Crossmember
176	400776	Screw 10-24 x 5/8 Wshd Qdrx
177	195227	Bushing Steering
180	194260	Chassis
181	193102X428	Bushing Mtg. Fender Crgo.
182	193057	Dash Lower
183	74780520	Bolt Fin Hex 5/16-18 x 1-1/4
186	183829X428	Insert Grille
194	73900500	Nut Lock Hex Flange 5/16-18
196	196378X428	Console Asm. Deck Lift
197	156524	Rod Pivot Chassis
207	183833	Bezel RH
208	183832	Bezel LH
219	195161	Stud Fastener
222	137729	Screw thd Roll 1/4-20 x 5/8
230	170165	Bolt Shoulder 5/16-18
235	406129	Spacer Fender
236	73930500	Nut Centerlock 5/16-18 unc

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
DRIVE



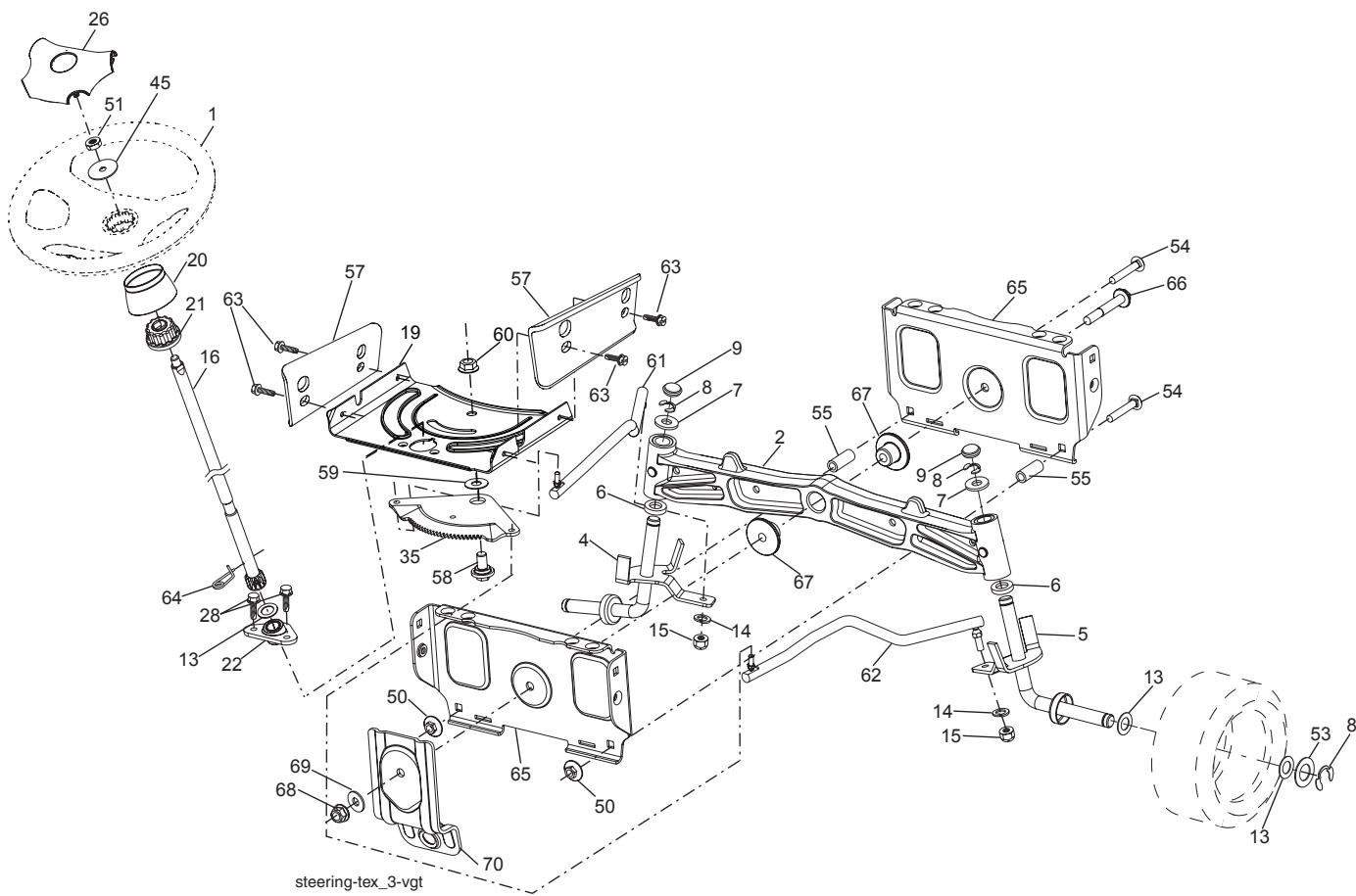
drive-tex_Hydro_0510

**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Hydro HG0510 (Order Parts from Transaxle Manufacturer)	163	199000	Rod Pedal Control
			166	197290	Nut Push .625
			167	405257	Latch Brake Parking
2	123583X	Key	170	194322	Keeper Belt Centerspan
15	19131316	Washer 13/32 x 13/16 x 16 Ga.	171	72110616	Bolt
17	197296	Spring, Brake	183	137057	Spacer Axle
26	199679	Spring Return Cruise	184	198403X505	Handle Parking Brake
29	197659	Rod, Brake	185	72110620	Bolt
33	12000001	Ring E	186	194321	Spacer Retainer
35	197722	Rod, Brake, Park	187	19133210	Washer
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.	188	194323	Link Clutch Ground Drive
42	8883R	Cover, Foot Pedal	189	194317	Bellcrank Ground Drive
49	72110614	Bolt	190	194318	Keeper Bellcrank Ground Drive
50	194327	Pulley Idler Flat	203	19111116	Washer 11/32 x 11/16 x 16 Ga.
51	73900600	Lock Nut 3/8-16	205	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
52	194326	Idler V-Groove 910" Offset	206	197867	Bracket Mount Latch Cruise
56	140218	V-Belt, Drive	207	197868	Latch Control Cruise
64	197865	Shaft Asm. Pedal Brake Control	208	197869	Gear Sector Control Cruise
73	74490544	Bolt 5/16-18 Gr. 5	209	400769	Rod Control Cruise
80	400507	Bracket Strap Torque	210	400980	Rockr Asm. Pdeal Control
92	74760520	Bolt Fin Hex 5/16-18 unc x 1.25	211	120183X	Bearing Nylon
116	73900500	Nut Lock Hex Flange 5/16-18	213	400799 x428	Knob control Cruise
125	17000512	Screw 5/16-18 x 3/4	214	197302 x428	Pad Pedal Forward
153	4497H	Retainer Spring	215	197301 x428	Pad Pedal Reverse
159	76020412	Pin Cotter 1/8 x 3/4	221	403187	Retainer Spring Clip Handle
160	169484	Retainer Clip	222	79212010	Washer 21/32 x 1-1/4 10 Ga.
161	195403	Spring, Return, Clutch			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
STEERING ASSEMBLY**

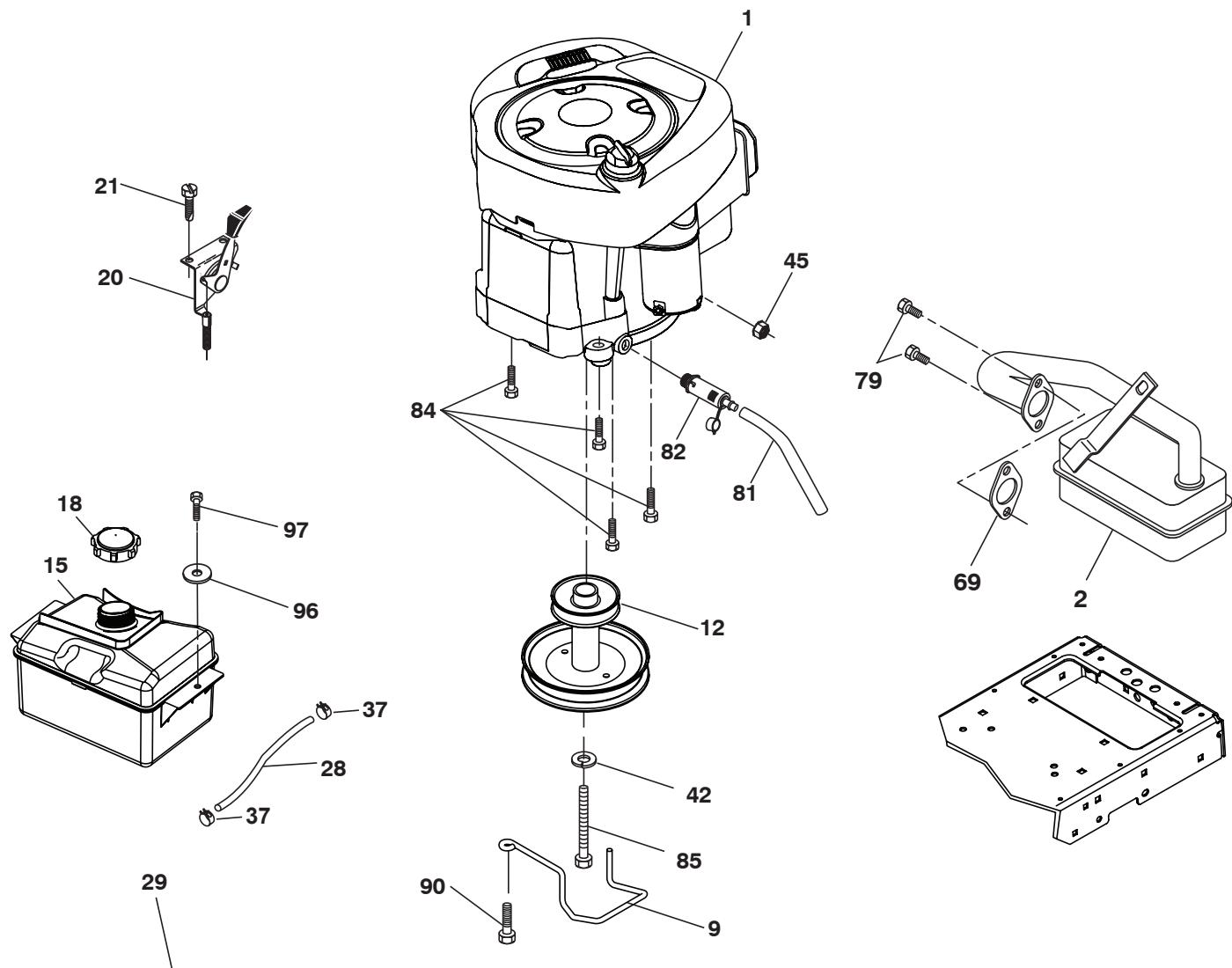


TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	186093X428	Wheel, Steering
2	195968	Axle Asm., Front
4	403087	Spindle Asm., LH
5	403088	Spindle Asm., RH
6	6266H	Bearing, Race Thrust Harden
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	121232X	Cap, Spindle
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut, Crown Lock 3/8-24 unf
16	408219	Shaft Steering
19	194729	Plate Steering
20	199743X428	Boot, Steering
21	186737	Adapter, Wheel Steering
22	194845	Bushing, Strg. Blk
26	186095X428	Insert, Wheel Steering
28	17000612	Screw 3/8-16 x 3/4
35	194732	Gear, Sector Plate
45	19183812	Washer 9/16 ID x 2-3/8 x 12 Ga.
50	73900600	Nut Lock 3/8-16 UNC
51	73940800	Nut Hex Jam Toplock 1/2-20 unf
53	188967	Washer Hardened .793 x 1.637 x .060
54	74760636	Bolt Hex 3/8-16 UNC x 2-1/4
55	197636	Spacer Brace Axle
57	407465	Bracket Upstop
58	194747	Bolt Shoulder Sector Pivot CFM
59	194748	Washer Thrust Sector Steering
60	73971000	Nut Flange Lock 5/8-11
61	194740	Draglink LH
62	194741	Draglink, RH
63	17000512	Screw 5/16-18 x 3/4
64	199849	Retainer Clip Spring Steering
65	194734	Brace Axle Front
66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
67	194737	Bushing PM Front Axle
68	73900700	Nut Lock Flange 7/16-14 Gr. 5
69	199162	Washer 1.5 x .505 x .118
70	196197	Bracket Deck Susp. Front

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
ENGINE**



OPTIONAL EQUIPMENT

Spark Arrestor

engine-bs-1cyl-tex_11

**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
ENGINE**

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine B&S Model No. 31P977
2	137352	Muffler
9	194319	Keeper Belt Engine
12	405140	Pulley Engine
15	407489	Tank Fuel
18	197725	Cap Asm
20	176636X421	Control Throttle
21	191611	Screw 10 x 3/4 Single Lead-Hex
28	401137	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
69	165291	Gasket
79	192334	Screw Socket HD 5/16-18 x .75
81	148456	Tube Drain Oil Easy

KEY NO.	PART NO.	DESCRIPTION
82	181654	Plug Drain Oil
84	17060620	Screw 3/8-16 x 1-1/4
85	173937	Bolt 7/16-20 x 4 x GR 5-1.5
90	17000616	Screw 3/8-16 x 1
96	19091416	Washer 9/32 x 7/8 x 16 Ga
97	17670412	Screw Hexwsh Thdrol 1/4-20 x 3/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

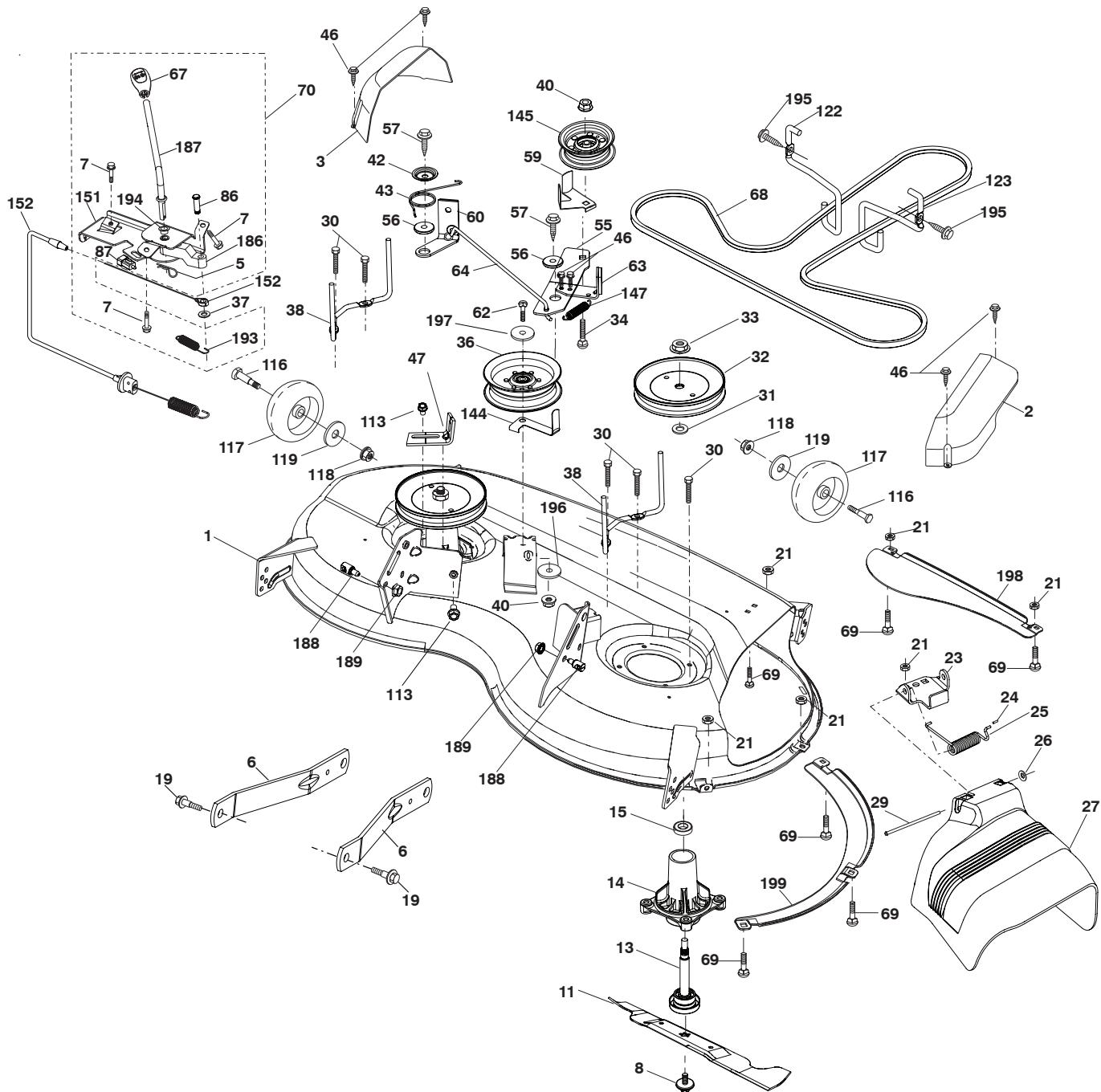
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-949-460-5688

ENGINE POWER RATING INFORMATION

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

**TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
MOWER DECK**



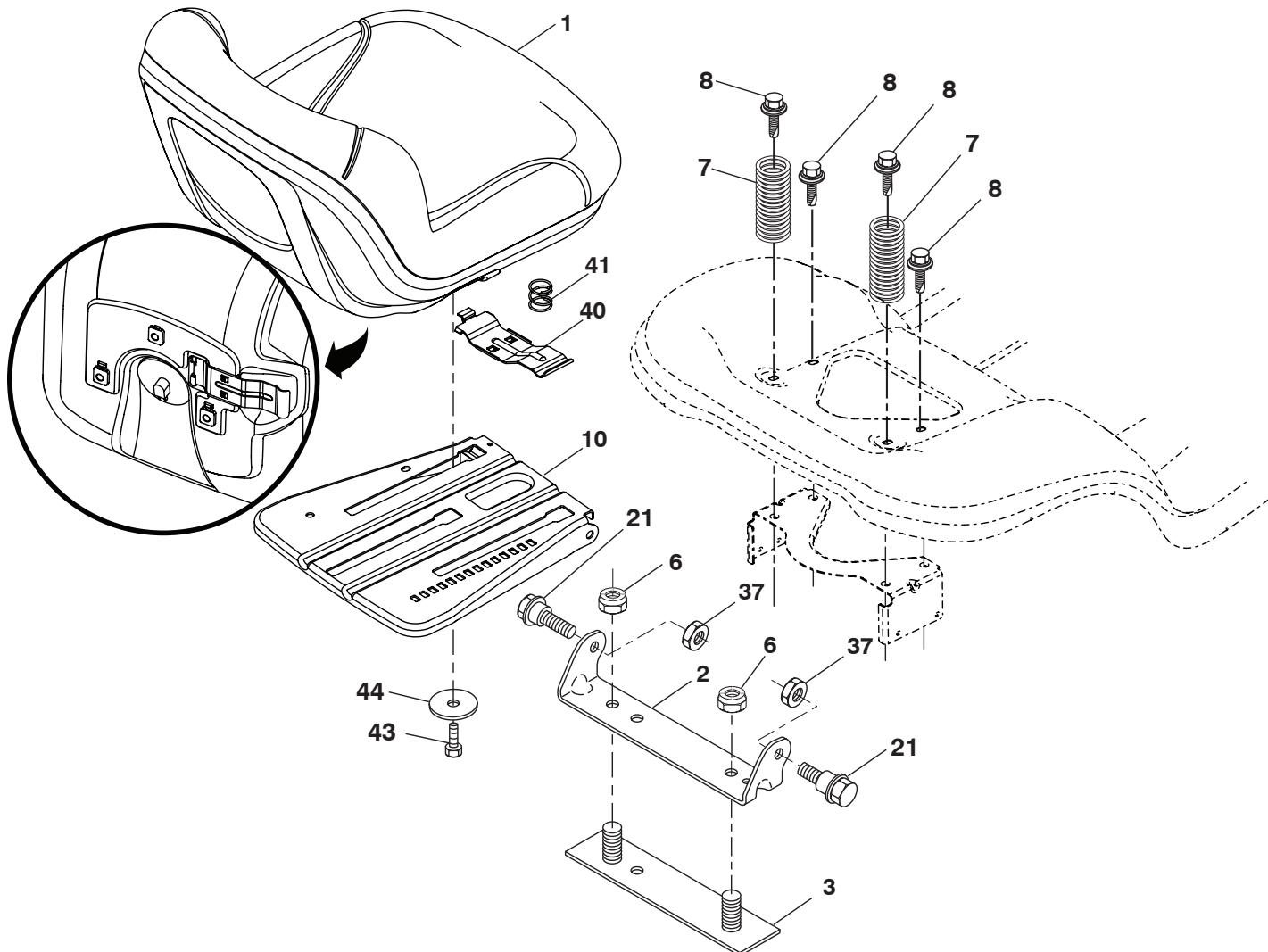
46_tex_lt_pred_3

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	405050	Mower Housing	63	199477	Arm Brake Mower
2	405506	Cover Mandrel RH	64	405138	Linkage Brake
3	405507	Cover Mandrel LH	67	198398X428	Handle, Clutch Cable
5	STD624008	Retainer Spring	68	405143	V-Belt
6	195186	Arm Suspension	69	72140505	Bolt
7	191611	Screw 10 x 3/4 Single Hex	70	199779	Clutch Asm. Manual
8	193003	Bolt/Washer asm 7/16-20 unf	86	197798	Pin Attachment Cable
11	405380	Blade Mower	87	197802	Switch Interlock
13	192872	Shaft Assembly, Mandrel	113	17000510	Screw 5/16-18
14	187281	Housing, Mandrel	116	4898H	Bolt, Shoulder
15	110485X	Bearing, Ball, Mandrel	117	188606	Wheel, Gauge
19	196539	Bolt, Shoulder	118	73930600	Nut, Crownlock 3/8-1
21	73680500	Nut	119	19121414	Washer 13/32 x 7/8 x 14 Ga.
23	192557	Bracket, Deflector	122	197258	Keeper Belt Eng. LH
24	105304X	Cap, Sleeve	123	197259	Keeper Belt Eng. RH
25	197026	Spring, Torsion, Deflector	144	199204	Keeper Belt
26	110452X	Nut, Push	145	197379	Pulley Idler
27	405357	Shield, Deflector	147	401872	Spring Return
29	131491	Rod, Hinge	151	199778	Bracket Clutch CBL
30	173984	Screw Thdrol Rolling Wsh Hd	152	408714	Cable Clutch Manual w/Spr.
31	187690	Washer, Spacer	186	197799	Arm Acutator CL Cable
32	197473	Pulley, Mandrel	187	400426	Lever Control CL Cable
33	400234	Nut, Toplock, Flanged	188	195161	Stud Fastener
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5	189	73900500	Nut Lock Hex Flange
36	193197	Pulley, Idler, Flat	193	197801	Spring Plunger Actuator
37	19131316	Washer 13/32 x 13/16 x 16 Ga.	194	197797	Bearing Control Lever Clutch
38	199189	Keeper Belt LH Mandrel	195	17000612	Screw 3/8-16 x 3/4
40	73900600	Nut, Lock Flg. 3/8-16 unc	196	19133210	Washer 13/32 x 2 x 10 Ga
42	198410	Spring Trosion Brake	197	19131312	Washer 13/32 x 13/16 x 12 Ga.
43	197256	Spring Torsion Retainer	198	403149	Baffle Center Front
46	137729	Screw	199	403150	Baffle Front RH
47	197250	Bracket Clutch Cable			
55	197249	Arm, Idler	--	192870	Mandrel Assembly (Includes housing, shaft and shaft hardware only-pulley not included)
56	199092	Spacer, Retainer			Replacement Mower, Complete
57	17000616	Screw Hexwsh Thd 3/8-16 x 1			
59	141043	Guard, Tuv Idler (94)	--	408316	
60	199471	Arm Brake Mower			
62	74520636	Bolt Fin Hex 3/8-16 x 2-1/4 Gr. 5			

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
SEAT ASSEMBLY



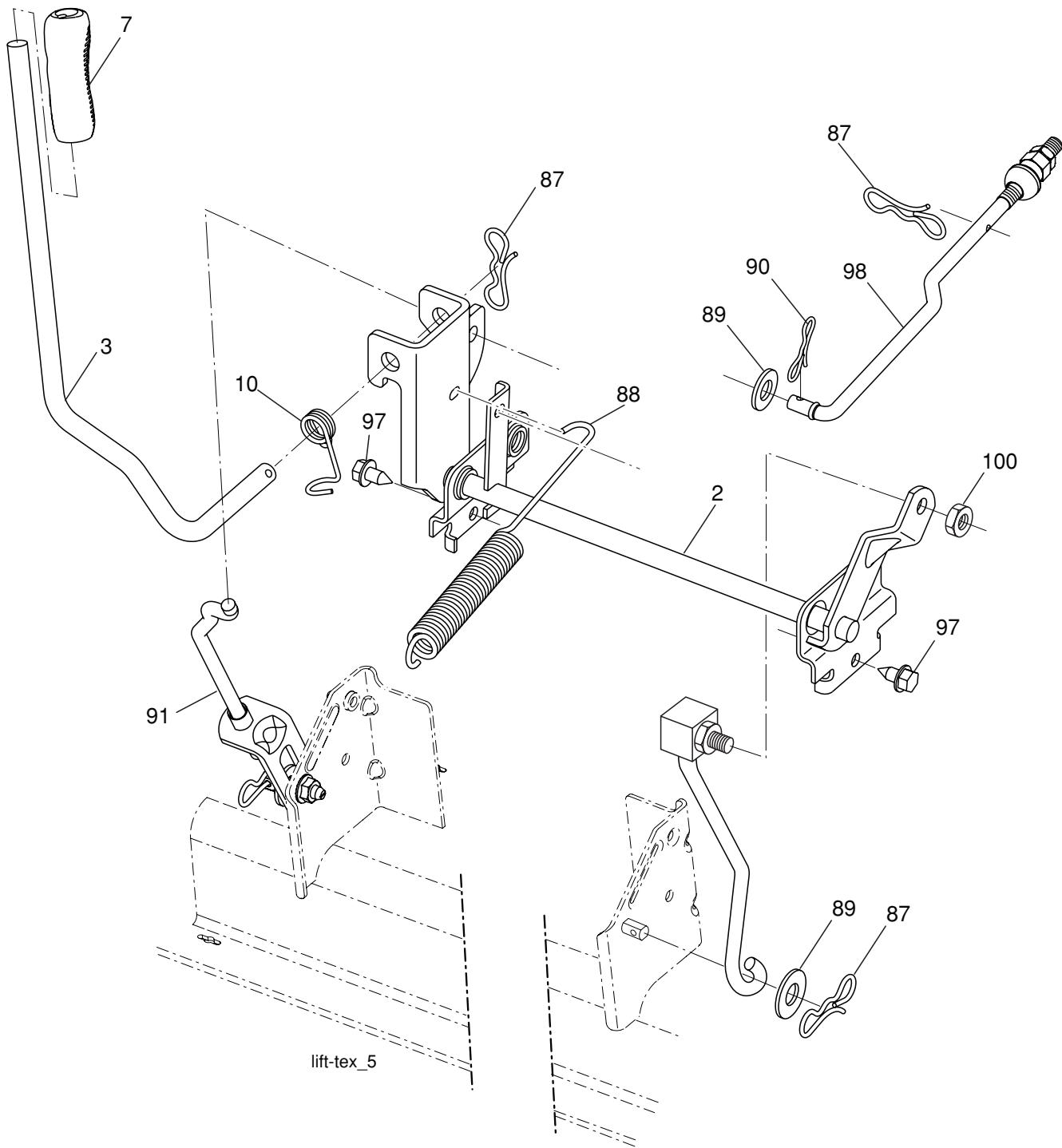
seat-tex_7A-vgt

KEY NO.	PART NO.	DESCRIPTION
1	406623	Seat
2	180166	Bracket Pivot Fender
3	140675	Strap, Asm Fender
6	73800600	Nut, Lock W/Ins. 3/8-16 unc
7	124181X	Spring, Seat Cprsn
8	171877	Bolt 5/16-18 uncx 3/4 w/Sems
10	196977	Pan, Seat
21	171852	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	73800500	Nut, Lock 5/16-18 unc
40	197661	Handle Slide Seat
41	198200	Spring Latch Seat
43	74760612	Bolt Fin Hex 3/8-16 UNC x 3/4
44	19133812	Washer 13/32 x 2-3/8 x 12Ga.

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

TRACTOR - MODEL NO. XT20H46YT (96042004700), PRODUCT NO. 960 42 00-47
MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION
2	195223	Shaft Asm., Lift
3	195231	Lever Asm., Lift Rh
7	196492X428	Grip, Lever
10	196314	Spring Torsion
87	194209	Pin Cotter 7/16 Bow Tie Lock
88	195303	Spring Lift Assist
89	19191912	Washer Clear Zinc

KEY NO.	PART NO.	DESCRIPTION
90	194208	Pin Cotter 5/16 Bow Tie Lock
91	195181	Link Asm. Lift Rear
97	17060612	Screw 3/8-16 x .75 Smgml Tap/R.Z
98	195270	Link Lift Susp. Front Mower
100	73930600	Nut Centerlock 3/8-16 UNC

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES

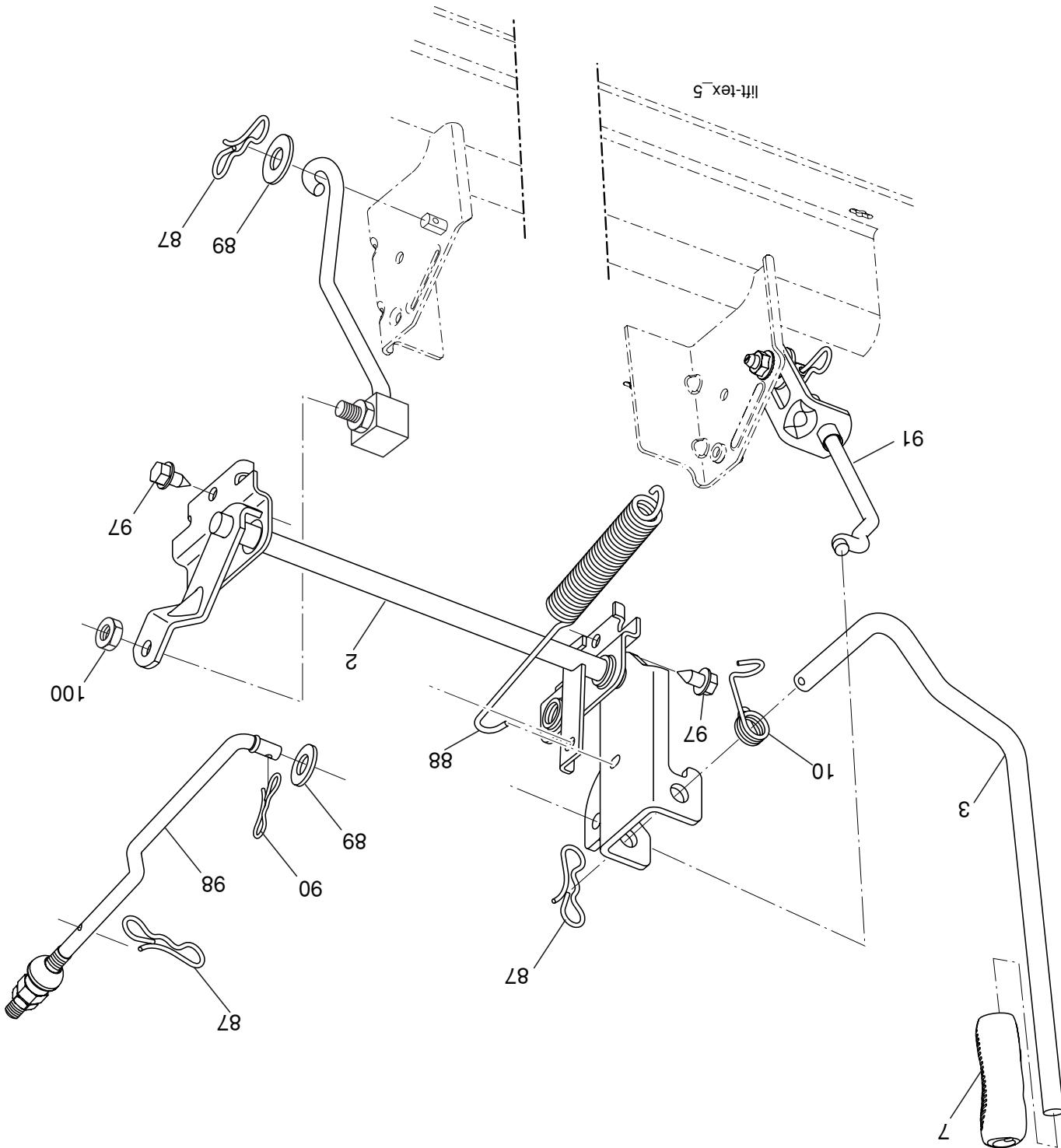
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REMARQUES D'ENTRETIEN

Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -- 1 pouce = 25,4 mm

NO.	NO DE PIÈCE	DESCRIPTION	NO. DE PIÈCE	DESCRIPTION
2	195223	Ensemble de l'arbre	3	196492X428
	195231	Ensemble de l'arbre de levage C.D.		Poignée cannelée du levier
89	19191912	Rondelle	90	194208
				Goulotte fendue 5/16
90	194208		91	195181
				Goulotte fendue 5/16
91	195181		92	195270
				Raccord de levage
92	195270		93	17060612
				Vis 3/8-16 X .75
93	17060612		94	194209
				Ressort de torsion
94	194209		95	196314
				Goupille fendue 7/16
95	196314		96	195303
				Ressort de serrure
96	195303		97	17060612
				Raccord de levage
97	17060612		98	194209
				Goulotte fendue 7/16
98	194209		99	195270
				Ressort de retenue
99	195270		100	73930600
				Centrer la noix de serrure



NO.	NO DE	PIECE REF.	DESCRIPTION DESCRIPTON	NO. DE	PIECE REF.	NO. DE	PIECE REF.
1	406623	Siège		10	171852	Boulon à épaulement 5/16-18	
2	180166	Support de pivot		11	196977	Couvercle du siège	
3	140675	Attaché de l'ensemble de l'aille		12	171877	Boulon 5/16-18 UNC 3/4 s	
6	73800600	Ecrou frein H avec insert 3/8-16 UNC		13	124181X	Ressort de compression du siège	
7	74760612	Boulon 3/8-16 UNC X 3/4		14	19133812	Rondelle 13/32 X 2-3/8 X 12J.A.	
8	41	198200		15	43	Ressort de compression	
9	37	73800500		16	40	Ecrou frein 5/16-18 UNC	
10	40	197661		17	41	Guidon	
11	6	37		18	42	Ressort de compression	
12	6	6		19	43	Ecrou frein H avec insert 3/8-16 UNC	
13	21	21		20	44	Boulon 3/8-16 UNC X 3/4	
14	3	3		21	44	Rondelle 13/32 X 2-3/8 X 12J.A.	
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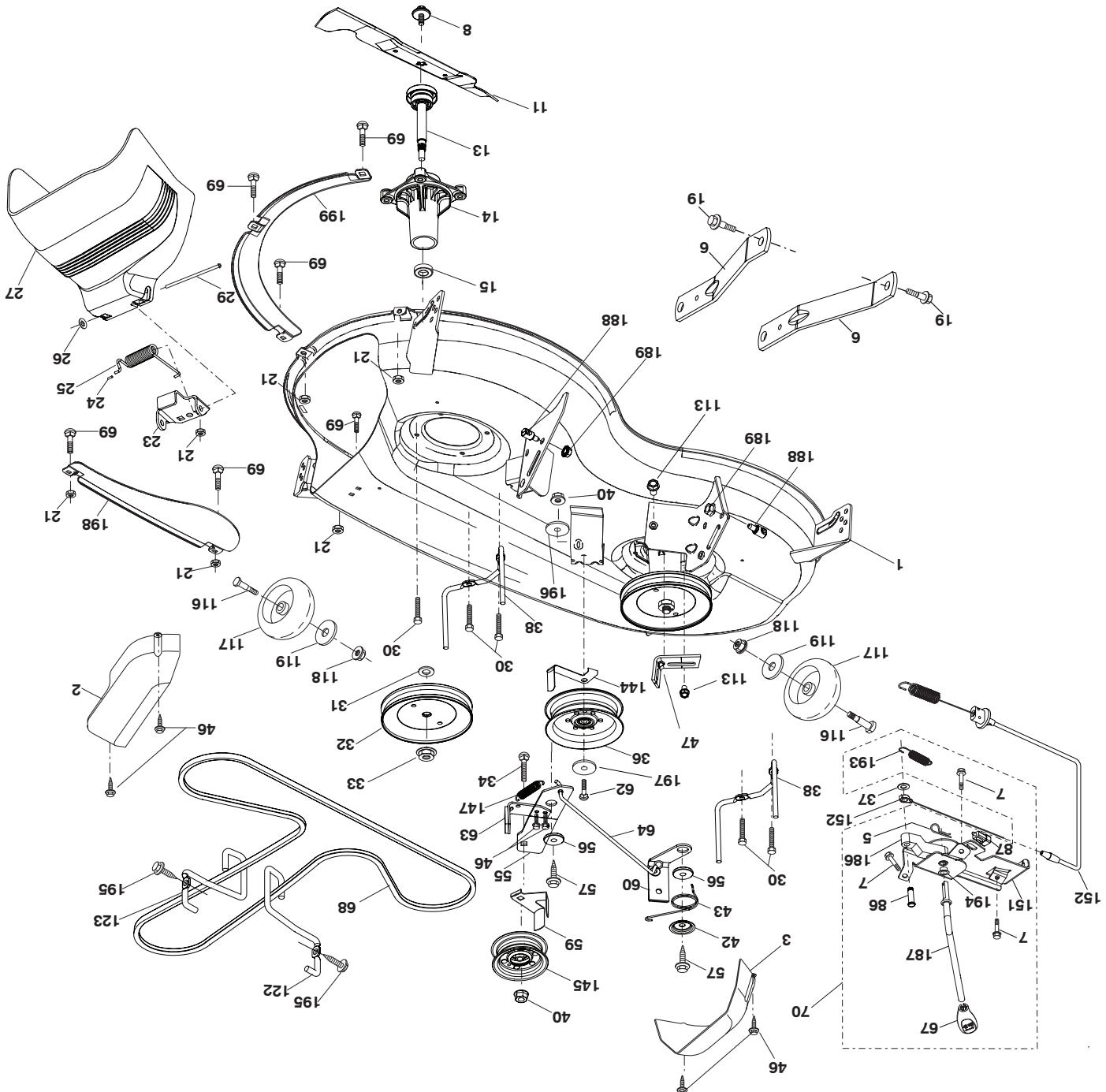
CARTER DE TONDEUSE

TRACTEUR - NO. DE MODÈLE XT20H46YT (96042004700), NO. DE PRODUIT 960 42 00-47

KEY	PART	NO.	DESCRIPTION
1	405050	Logement de tonduse à gazon	67 198398X428 Poignée, le Câble De Commande
2	40506	Couvrir Mandrel LH	68 405143 D'embranchage
3	40507	Couvrir Mandrel LH	69 72140505 V-Ceinture
4	STD624008	Printemps de retenue	70 199779 Boulon
5	195186	Armer la Suspension	70 199779 Saisir Asm. Manuel
6	191611	Vis 10 x 3/4 Single Hex	86 197798 Epingle le Câble d'Attachement
7	193003	Asm de verrouille/rondeille 7/16-20	87 197802 Le commutateur's'Enclenchement
8			Vis 5/16-18
11	405380	Tonduse à gazon de lame	113 17000510 Unit
13	187281	L'Assemblee d'arbre, Mandrel	117 188606 La roue, la jauge
14	187282	Le logement, Mandrel	118 73930600 Nox, Couronne la serrure 3/8-1
15	110485X	Le mainiten, la Baile, Mandrel	119 19121414 Rondeille 13/32 x 7/8 x 14 Ga.
19	196539	Endosser le boulon	122 197258 Ceinture de gardien Eng. LH
21	73680500	Noix	123 197259 Ceinture de gardien Eng. LH
23	192557	Le crochet, le Déflecteur	144 199204 Ceinture de gardien Eng. LH
24	105304X	La casquette, la Manche	145 197379 Pouille de tension de pouille
25	197026	Le printemps, la Torsion, le Déflect-	147 401872 Bondir le Retour
26	11045ZX	La Pouille, la Poussée	151 199778 Mettre entre Parenthèses le Câble
27	405357	La protection, le Gond	152 408714 Câbler le Manuel d'Embranchage
29	131491	La triangle, le Gond	155 199778 Câbler le Manuel d'Embranchage
30	173984	Thdroil de vis Roule Wsh Hd	186 197799 Armer Acuator CL Câble
31	187690	La rondelle, plus Spacial	187 400426 Contrôle de lever CL Câble
32	197473	La Pouille, Mandrel	188 195161 Clouter le Fermodir
33	400234	La Pouille, Flangé	189 73900500 Broide de Sort de Serrure de noix
34	72110612	Boulon Carr Sh. 3/8-16 x 1-1/2 Gr. 5	193 197801 Bondir le Manuel de position-
36	193197	La Pouille, la Pouille de tension,	194 197797 L'Embranchage de Lever de Contrôle
37	19131316	Rondeille 13/32 x 13/16 x 16 Ga.	195 17000612 Vis 3/8-16 x 3/4
38	1991189	Rondeille 13/32 x 2 x 10 Ga	196 19133210 Rondeille 13/32 x 13/16 x 12 Ga.
40	73900600	La noix, la Serrure Ftg. 3/8-16 unc	197 19131312 Rondeille 13/32 x 13/2 x 10 Ga.
42	198410	Bondir le Serrure LH Mandrel	198 403149 Confondre le milieu du devant
43	197256	Bondir la Torsion de retenue	199 403150 Confondre le Devant RH
46	137729	Vis	-- 408316 La Tonduse à gazon de remplace-
47	197250	Mettre entre Parenthèses le Câble	-- 408316 ment, Completter
55	197249	De Commande D'embranchage	56 199092 Plus Spatiale, de retenue
56	17000616	Le bras, la Pouille de tension	57 17000616 Vis Hexwash Thd 3/8-16 x 1
59	141043	Garde, Tuyéldier (94)	59 199471 Armé la Tonduse à gazon de
60	199471	Armer Mowee de Frein	62 74520636 Boulon Fin Hex 3/8-16 x 2-1/4 Gr. 5
63	199477	Armer la Tonduse à gazon de	63 405138 Frein de lier

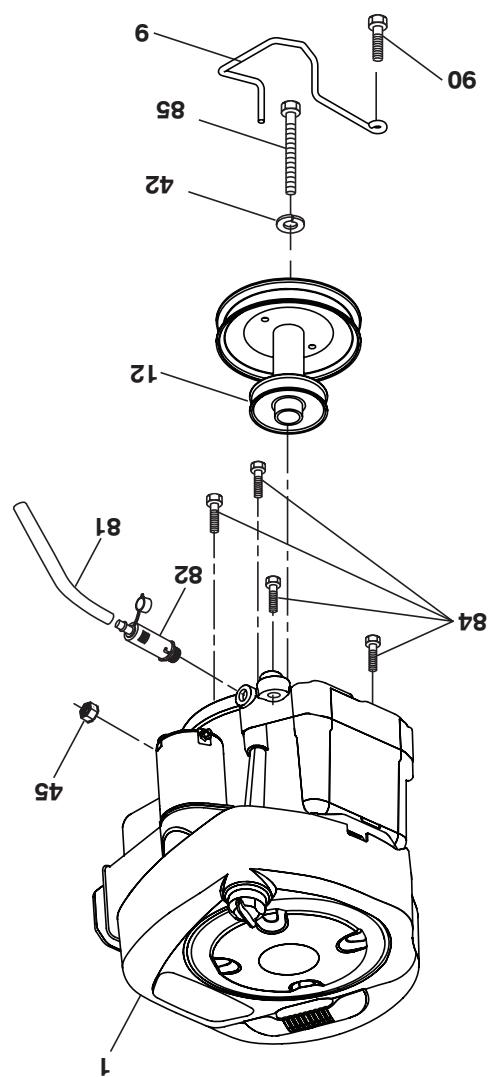
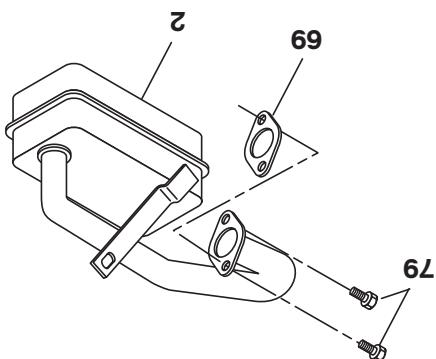
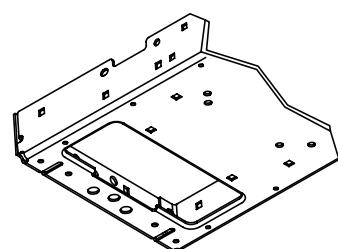
Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -1 pouce = 25,4 mm

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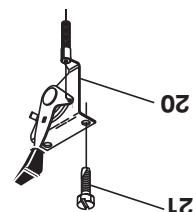
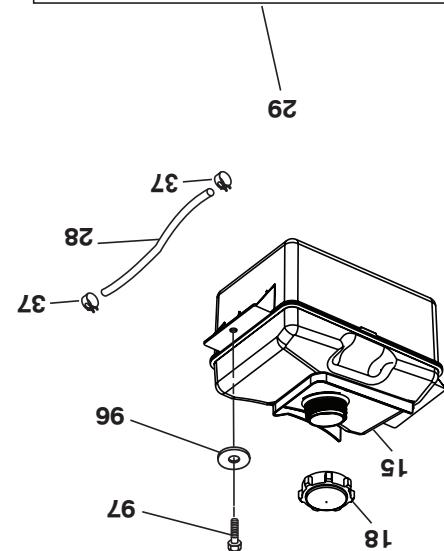


NO.	DE PIECE	DESCRIPTION	REF. PIECE	REF. PIECE	DE PIECE	NO.
1	-----	Moteur B&S-No. de modèle 31P977	194319	194319	Ensemble de la guide courroie du	9
2	137352	Silencieux	81	148456	Tube de vidange d'huile	81
3	405140	Poulie	82	181654	Bouchoir de vidange D'huile	82
4	197725	Reservoir d'essence	84	17060620	Vis 3/8-16 x 1-1/4	84
5	176636X421	Commande des gaz	90	17000616	Vis 3/8-16 x 1	90
6	191611	VIS H 10 X 3/4	96	19091416	Rondelle 9/32 x 7/8 x 16 Ga.	96
7	17670412	VIS H 1/4-20 X 3/4	97	17670412	Rondelle 9/32 x 7/8 x 16 Ga.	97
8	137180	Conduite d'essence	29	137180	Jeu de pote - étincelles	29
9	401137	VIS H 10 X 3/4	37	123487X	Jeu de pote - étincelles	37
10	73510400	Ecrou H 1/4-20 UNC	42	10040700	Rondelle frein 7/16	42
11	165291	Garniture	45	10040700	Bride de serrage de tuyau	45
12	-----	Kawasaki	49	165291	Briggs & Stratton	49
13	1800-233-3723	1-800-544-2444	50	1-800-544-2444	Kohler Co.	50
14	1-800-558-5402	1-800-544-2444	51	1-800-558-5402	Tecumseh Products	51
15	1-800-426-7701	1-800-544-2444	52	1-800-426-7701	Honda Engines	52
16	1-949-460-5688	1-949-460-5688	53	1-949-460-5688	Tecumseh Products	53

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EQUIPEMENT FACULTATIF
PARA-ETINCELLES

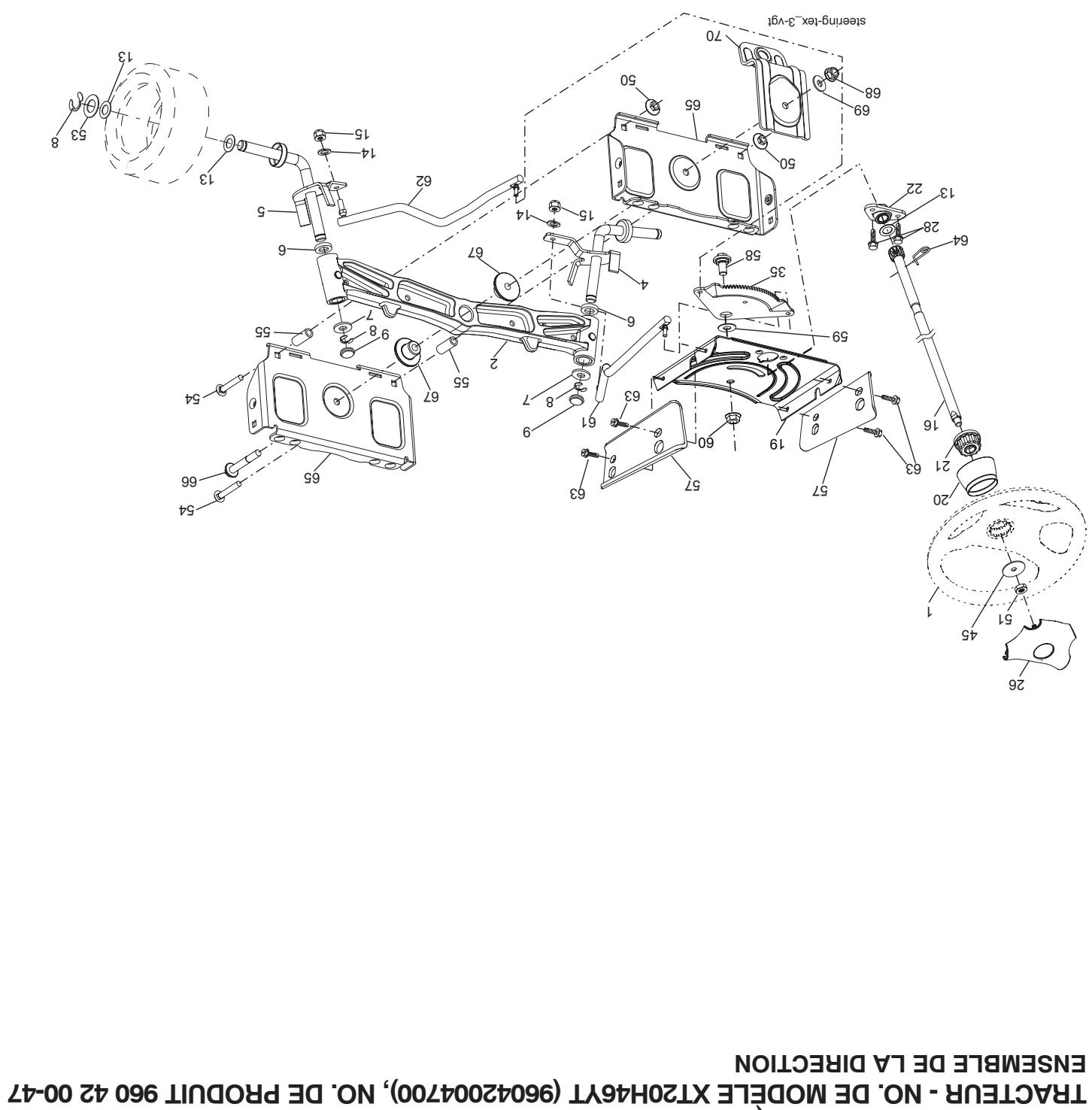


ENSEMBLE DE LA DIRECTION

TRACTEUR - NO. DE MODÈLE XT20H46YT (96042004700), NO. DE PRODUIT 960 42 00-47

NO.	NO DE PIECE	DESCRIPTION	DE	PIECE	DE	NO.
2	403087	Volute de direction	1	186093X428		
4	403088	Essieu				
5	194744	Ensemble de la broche C.G.				
6	6266H	Palier de butée durci				
7	121748X	Rondelle 25/32 X 1-5/8 X 16 Ga.				
8	12000029	Rondelle clip n°T5304-75				
9	121232X	Chapéau de broche				
13	121749X	Chapéau de broche				
14	10040600	Rondelle 3/8				
15	73540600	Ecrou frein 3/8-24 unit				
16	408219	Arbre de direction				
19	194729	Arbre de plateau				
20	199743X428	Initialisation de direction				
21	186737	Adaptateur du volant de direction				
22	194845	Douille de direction				
26	186095X428	Insert de chapéau du volant de direction				
28	17000612	Vis 3/8-16 X 3/4				
35	194732	Securité dentée				
45	19183812	Rondelle 9/16 ID X 2-3/8 X 12 Ga.				
51	73940800	Ecrou 1/2-20 unit				
53	188967	Rondelle .793 X 1.637 X .060				
54	74760636	Boulon H 3/8-16 UNC X 2-1/4				
55	197636	Axe De Croisillon D'Entretorse				
57	407465	Support				
58	194747	Boulon				
59	194748	Rondelle				
61	194740	Main droite De Draglink				
62	194741	Main gauche De Draglink				
63	17000512	Vis 5/16-18 X 3/4				
64	199849	Couille de retenue				
65	194734	Axe De Croisillon D'Entretorse				
66	71020748	Boulon 7/16-14 X 3 Serre				
67	194737	Douille				
68	73900700	Ecrou frein à collet 7/16-14 Gr. 5				
69	199162	Rondelle 1-5 X 505 X 118				
70	196197	Parertheuse Avant De Prolongation De Plate-forme				

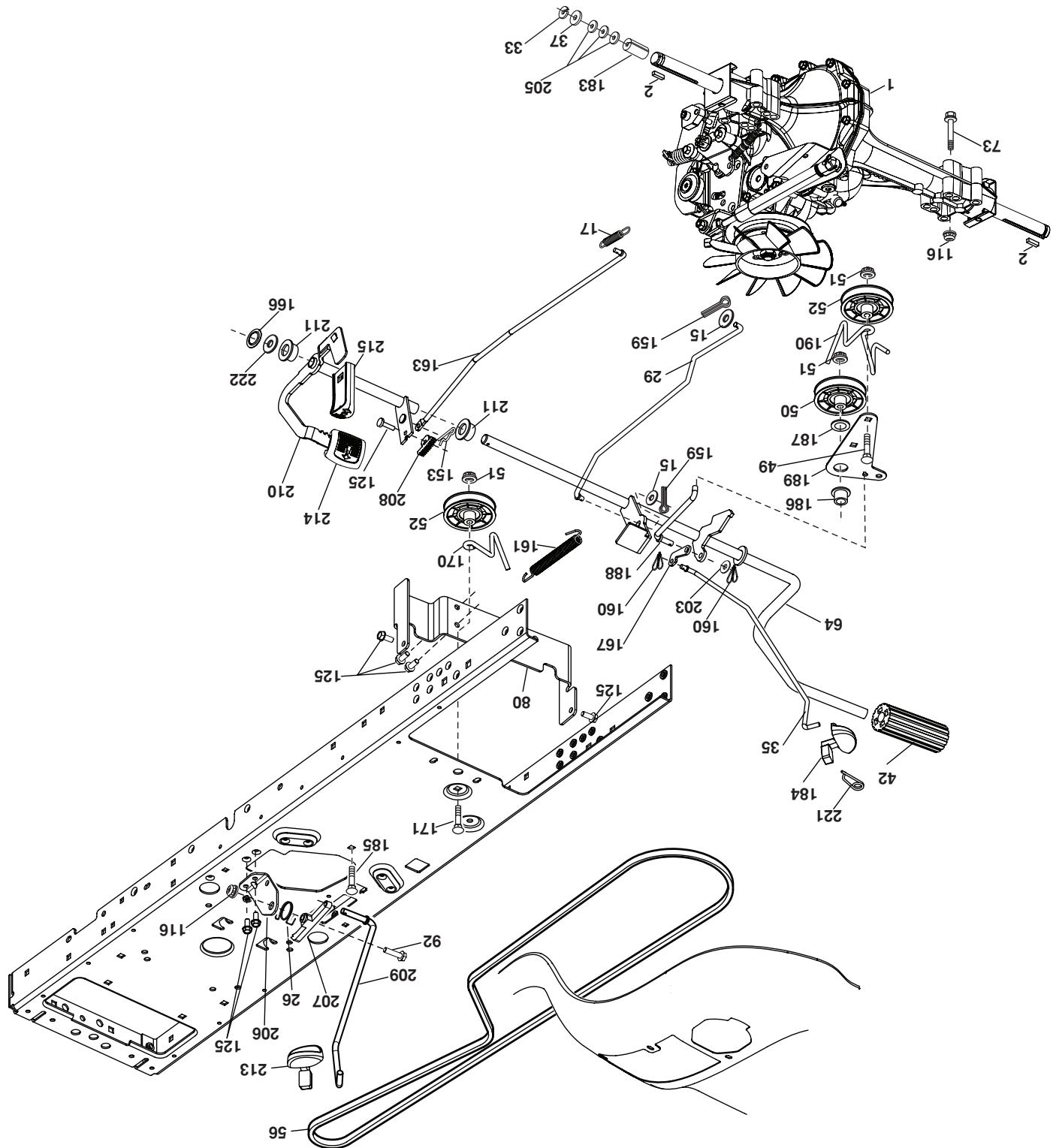
Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -- 1 pouce = 25,4 mm



NO.	NO DE	REF. DE	PIECE	DESCRIPTION
1	-----		Vitesse D'Energie hydraulique De	
		163	199000	De commande Tringle De Pédale
		166	197290	Poussee L'ecrou .625
		167	405257	L'oufet
		170	194322	Guide-Courroie
		171	72110616	Boulon
		183	137057	Entretise fendue
		184	198403X505	Poussee de frein de stationnement
		185	72110620	Boulon
		186	194321	Ressort de retenue
		187	19133210	Rondelle
		188	194323	Raccord d'embranchement
		189	194317	Levier coude
		190	194318	Couverture de la pédale
		203	19111116	Boulon
		205	121748X	Rondelle 1/32 x 11/16 x 16 Ga.
		206	197867	Support
		207	197868	L'oufet
		208	197869	Section denté
		209	400769	Tige
		210	400980	Commande de pédale
		211	120183X	Palier de nylon
		213	400799 X428	Button De Commande De Croisière
		214	197302 X428	Pédale en avant
		215	197301 X428	Pédale contre
		221	403187	Poussee de retenue de trombone de
		222	79212010	Rondelle 21/32 x 1-1/4 x 10 Ga.
				données en pouces E.-U. -- 1 pouce = 25,4 mm

Remarque: Toutes les dimensions de composant sont

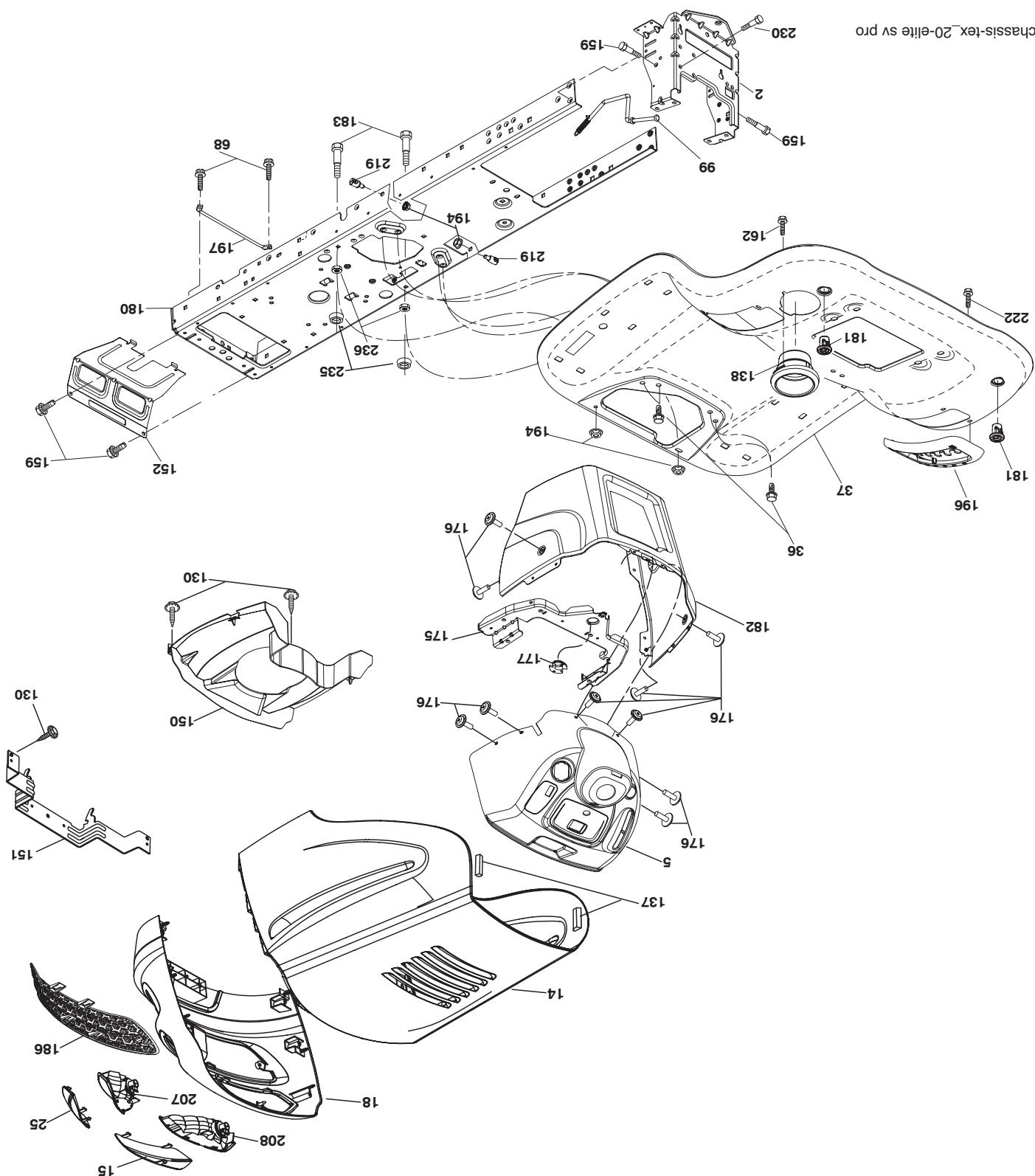
1	-----	123583X	19131316	Clé
			197296	Rondelle 13/32 x 13/16 x 16 Ga.
			199679	Ressort de rappel
			197659	Tige du frein
			12000001	Baguet en E
			197722	Tige du frein de stationnement
			37	121749X
			42	8883R
			49	72110614
			50	194327
			51	7300600
			52	194326
			56	140218
			64	197865
			73	74490544
			80	400507
			92	74760520
			116	73900500
			125	17000512
			153	4497H
			159	76020412
			160	169484
			161	196403



NO.	DE PIECE	DESCRIPTION	REF.
DE PIECE	DE PIECE	DE PIECE	DE PIECE
2	194263	Barre extensible	
5	199647X428	Tableau de bord	
14	18333X428	Capot	
15	183834X599	Objetif, Main gauché De Grill.	197482
18	183835X599	Grill Asm.25 183835X599 Objectif, Main droite De Grill.	Vis 5/16-18 x 3/4
36	17060512	Vis 5/16-18 x 1/2	17409508
37	402969X505	Amortisseur	405092
68	17409508	Vis 5/16-18 x 1/2	191611
99	405092	Assemblée De Déviation De Rod	184921
130	191611	Vis 10 x 3/4 Singlé Lead-Hex	138
137	184921	Capot De boutoir	189350
150	193224X428	Support De Tasse	407807
151	407807	Capot De la Châleur De Conduit	142432
162	17000612	Vis 3/8-16 x 3/4	193027
159	17000612	Vis 1/4 x 1/2 unc	400776
175	193234	Crossmember	176
177	195227	Direction De Douille	177
180	194260	Chassis	194260
182	193024X428	Le Trif. S'abaisse	193057
183	74780520	Boulon H 5/16-18 x 1-1/4	183829X428
186	183829X428	Inserez Le Grill	186
194	73900500	Bride De Sortilège De Serreure D'Ecrou 5/16-18	196
196	196378X428	Assemblée D'Ascenseur De Plate-forme De Console	197
197	156624	Chassis De Pivot De Rod	156624
208	183832	Biseau C.D.	207
219	195161	Attache De Goujon	219
222	137729	Vis 1/4-20 x 5/8	222
230	170165	Boulon 5/16-18	230
235	406129	Paré-chocks plus spatial	235
236	73930500	De serrure de centre de noix 5/16-18	236

Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -- 1 pouce = 25,4 mm

chassis-tex_20-elite sv pro



ELECTRIQUE

NO.	REF.	PIECE	DESCRIPTION
1	163465	Batterie	Bouilon H 1/4-20 unc x 3/4
2	74760412	Bac de batterie	Bouilon H 1/4-20 unc x 3/4
8	193228	Bac de batterie	Bouilon H 1/4-20 unc x 3/4
16	176138	Interrupteur de verrouillage presse	Harnais des preses de courant des phares
21	183759	Interrupteur de verrouillage presse	Amphoule N°1156
22	4152J	Câble	Câble de masse de 6 ja. de 21" - noir
25	401662	Fusible	Ecrou H 1/4-20 unc
26	1775158	Fusible	Interruuteur d'allumage
28	198885	Câble de masse	Câble de masse de 6 ja. de 21" - noir
29	401545	Interruuteur	Clé de contact
30	193350	Interruuteur	Clé de contact
33	140401	Interruuteur	L'interrupteur des phrases
34	110712X	Interruuteur	Harnais des cables d'allumage
40	400449	Interruuteur	Vis 1/4-20 X 1/2
41	1772408	Interruuteur	Vis 1/4-20 X 1/2
42	131563	Interruuteur	Couverture de borne
43	192507	Interruuteur	Solénoïde
46	401763	Interruuteur	Jauge SRVCMDR HRMT
55	17060512	Interruuteur	Vis 5/16-18 X 3/4
71	401098	Interruuteur	Tiret D'Allumage De Harnais
90	400725	Interruuteur	Batterie De Borne De Couverture

Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -- 1 pouce = 25,4 mm

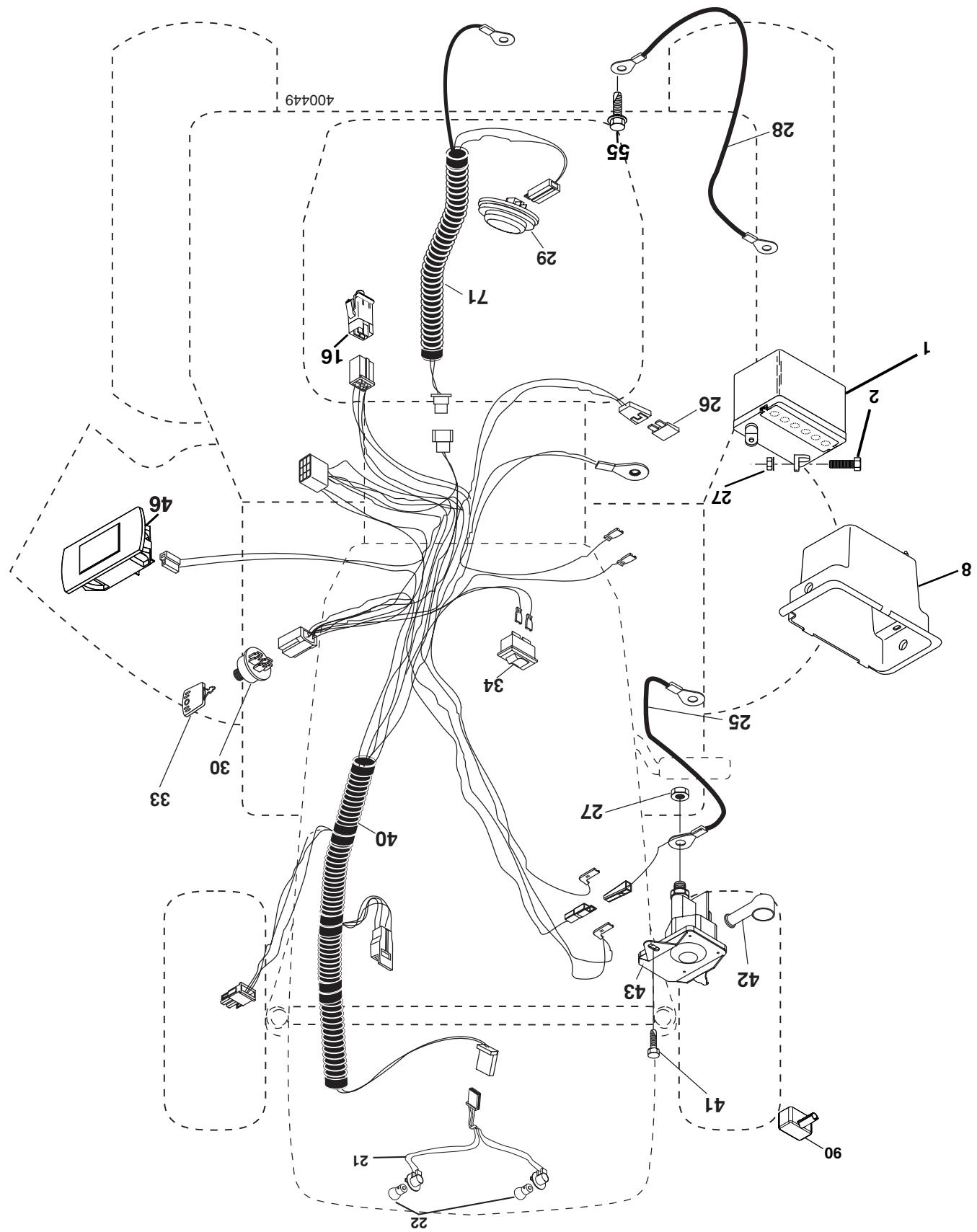
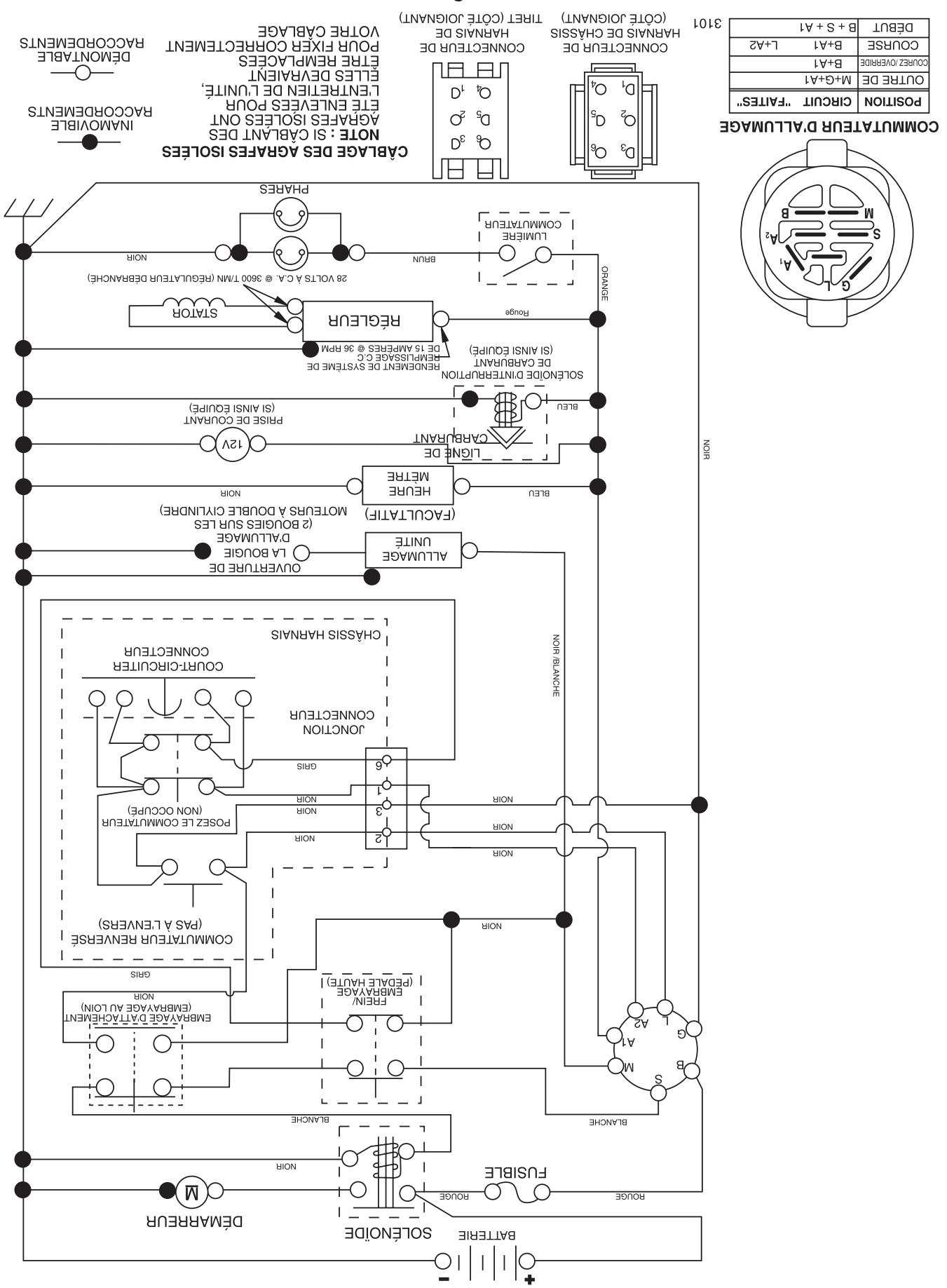


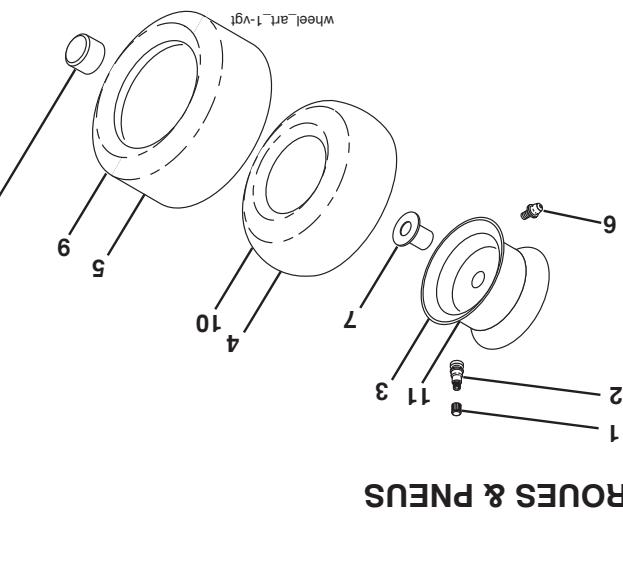
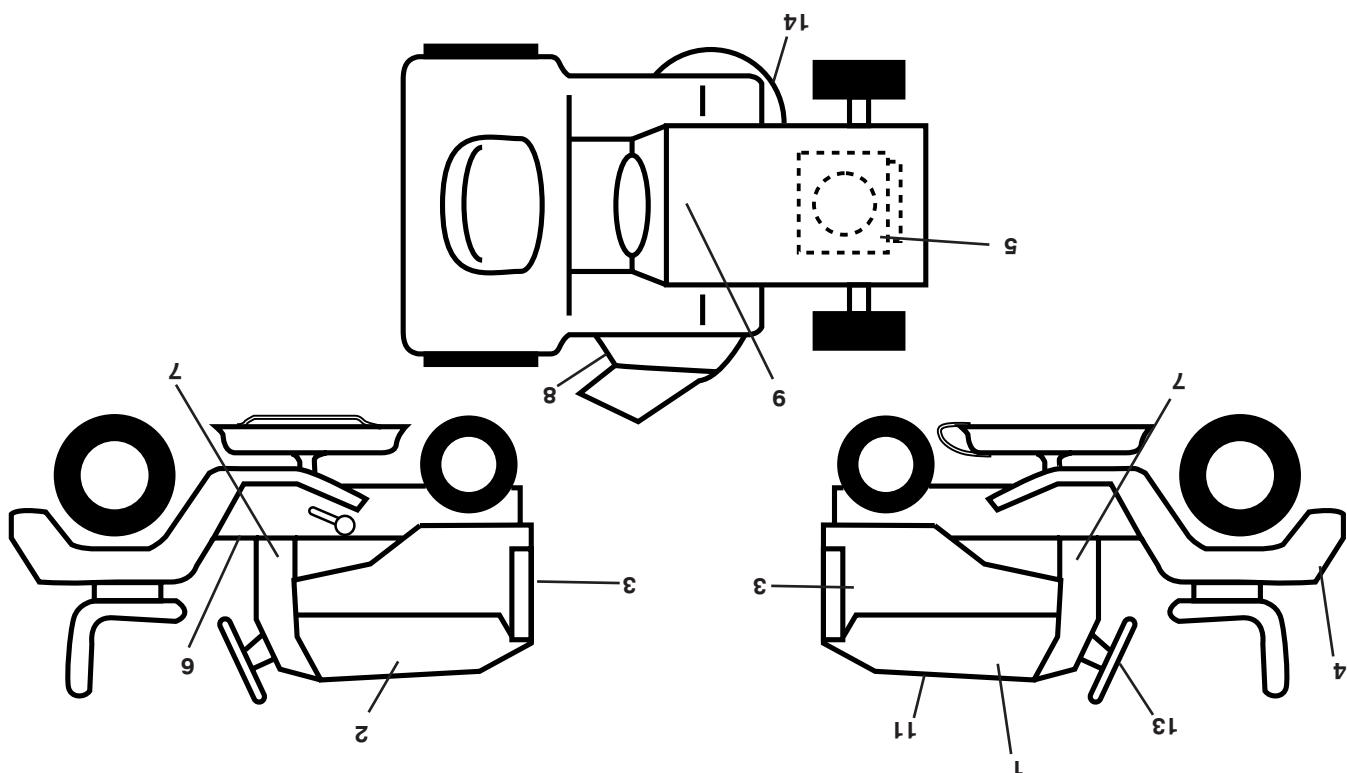
SCHÉMA
THÉORIQUE

TRACTEUR - NO. DE MODÈLE XT20H46YT (96042004700), NO. DE PRODUIT 960 42 00-47



DÉCALCOMANIE

TRACTEUR - NO. DE MODÈLE XT20H46YT (96042004700), NO. DE PRODUIT 960 42 00-47



NO.	NO	DE	PIECE	DESCRIPTION
NO.	NO	DE	PIECE	DESCRIPTION
1	197538	DE	DÉCALCOMANIE	Décalcomanie du capot C.G.
2	197540	DE	DÉCALCOMANIE	Décalcomanie du capot C.D.
3	412414	DE	DÉCALCOMANIE	Décalcomanie du capot C.D.
4	196674	DE	DÉCALCOMANIE	Décalcomanie du panneau latéral
5	408835	DE	DÉCALCOMANIE	Décalcomanie du moteur H.P.
6	402104	DE	DÉCALCOMANIE	Décalcomanie d'opération
7	412415	DE	DÉCALCOMANIE	Tiret inférieur
8	170563	DE	DÉCALCOMANIE	Décalcomanie d'avertissement
9	145005	DE	DÉCALCOMANIE	Manuel du pièces (anglais/français)
				batterie

NO.	NO	DE	PIECE	DESCRIPTION
NO.	NO	DE	PIECE	DESCRIPTION
1	59192	DE	DÉ	Capuchon de la valve du pneu
2	65139	DE	DÉ	Tubulure de la valve
3	106732X624	DE	DÉ	Ensemble de la jante antérieure de 6"
4	59904	DE	DÉ	Chambre à air antérieure
5	106222X	DE	DÉ	Pneu antérieur 15 x 6 0 - 6
6	278H	DE	DÉ	Grisseur (roue antérieure seulement)
7	9040H	DE	DÉ	Paire à bride (roue antérieure seule)
8	104757X428	DE	DÉ	Chapeau de lessive 1 50 x 1 00
9	138468	DE	DÉ	Pneu arrière 20 x 8-8
10	7152J	DE	DÉ	Chambre à air arrière (non fournie)
11	106108X624	DE	DÉ	Rim Assembly, Rear
	144334	DE	DÉ	Joint d'étanchéité de pneu (tube de 30L [10 oz. Tube])

Remarque: Toutes les dimensions de composant sont données en pouces E.-U. -- 1 pouce = 25,4 mm

Visitez notre site web: www.poulan-pro.com

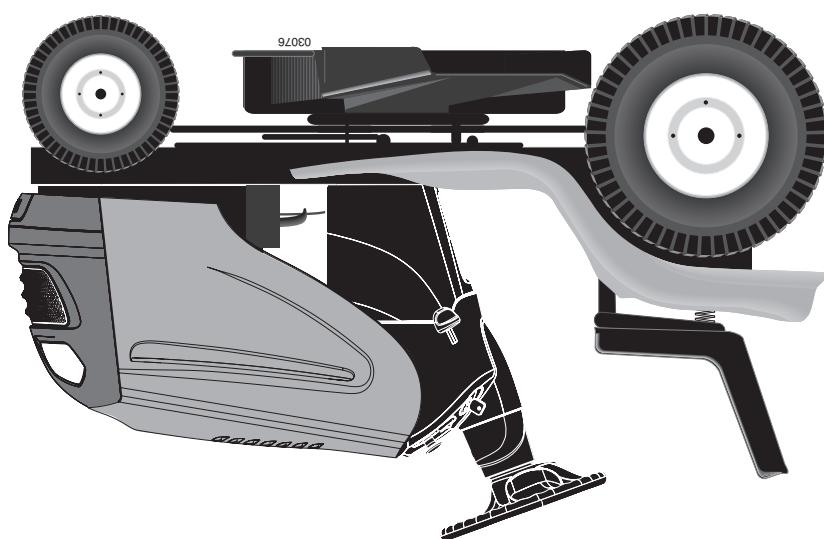
Portez toujours des lunettes de sécurité lors de l'utilisation.

TRACTEUR DE PELOUSE

XT20H46YT

MODÈLE:

MANUEL DE PARTIES DE RÉPARATION



Poulan Pro